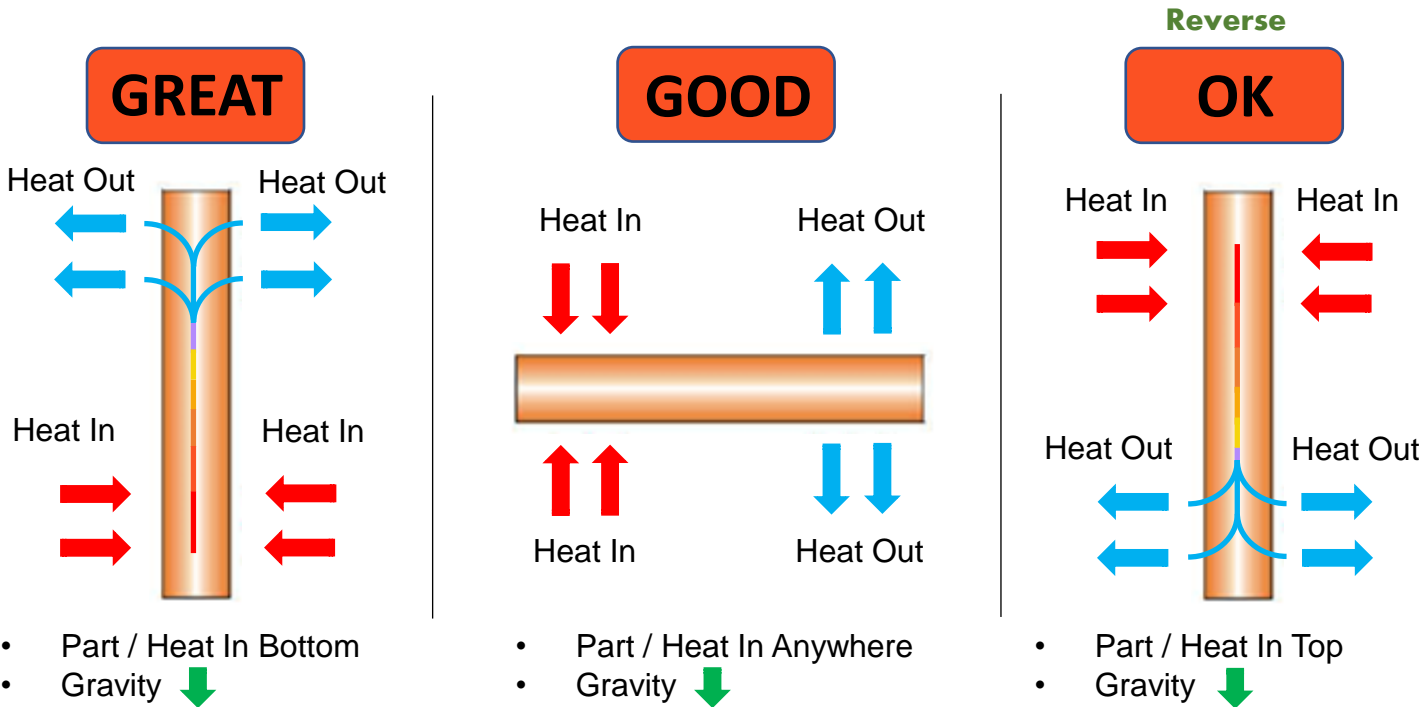


Heat Pipe Tooling Design Guide



General Overview

- Gravity changes the effectiveness of this product
- In General Use 2-3X the diameter for radial effectiveness for spacing.
- The max length ratio for larger diameters is approximately 100X. The smaller the outside diameter the lower the length to diameter ratio.
- Standard Build: Water Charge is good for 50°F (low) to 500°F (max)
- See [isThermal Heat Pipe Size & Drill](#) for more information